

# 8 WASTES

1

## OVERPRODUCTION:

*To produce sooner, faster or in greater quantities than customer demands.*

2

## INVENTORY:

*Raw material, work in process, or finished goods which is not having value added to it.*

3

## WAITING:

*People or parts that wait for a work cycle to be completed.*

4

## MOTION:

*Unnecessary movement of people, parts or machines within a process.*

5

## TRANSPORTATION:

*Unnecessary movement of people or parts between processes.*

6

## DEFECTS:

*Not right the first time. Repetition or correction of a process. Scrap, rework and defects.*

7

## OVER PROCESSING:

*Processing beyond the standard required by the customer.*

8

## TALENT:

*Underutilizing people's talents, skills, and knowledge*