

8 WASTES

1

Overproduction

To produce sooner, faster, or in greater quantities than customer demands.

2

Inventory

Raw material, work in process, or finished goods which is not having value added to it.

3

Waiting

People or parts that wait for a work cycle to be completed.

4

Motion

Unnecessary movement of people, parts or machines within a process.

5

Transportation

Unnecessary movement of people or parts between processes.

6

Defects

Not right the first time. Repetition or correction of a process. Scrap, rework and defects.

7

Over Processing

Processing beyond the standard required by the customer.

8

Talent

Underutilizing people's talents, skills, and knowledge.